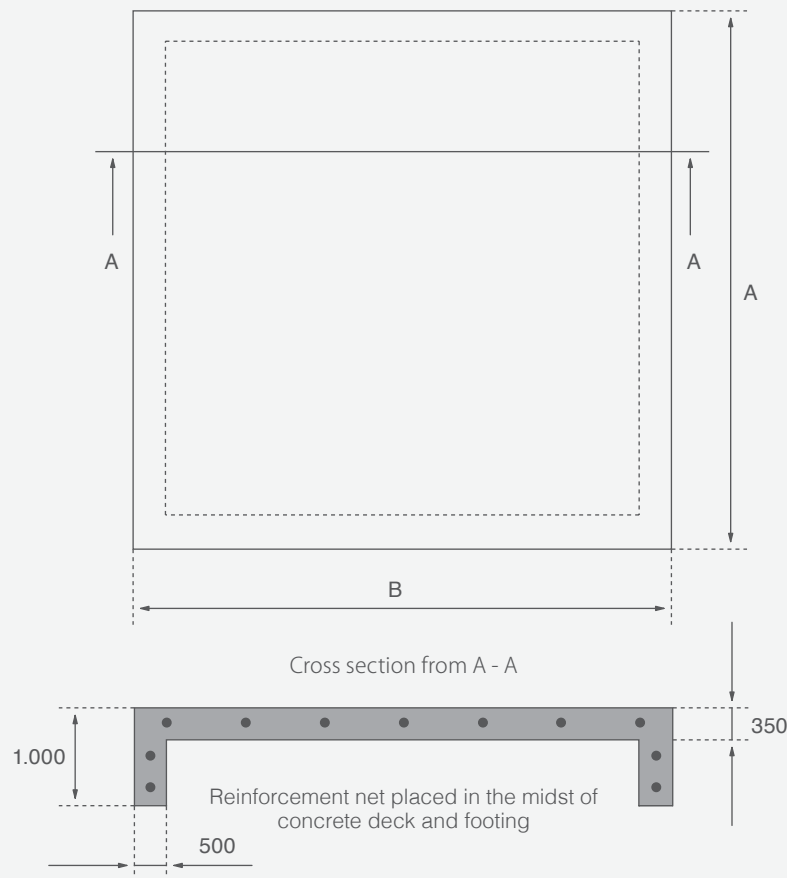


# Casting instruction manual



All measurements are in mm.

## Concrete foundation for outdoor silos

The foundation is led to a solid base at a frost-free depth, however at least 1.000 mm.

Secure silo to the concrete foundation with expansion bolts or adhesive anchors.

Execution and control in regard to DS-EN 1992 and the concrete description for building constructions (B.B.B)

Quality of concrete in accordance with DS-EN 206.

Environmental Category Moderate / Safety Category Normal / Control Category Normal

Numbers are calculated for a density at 650 kg/m<sup>3</sup>.

Type of silo	Volume m <sup>3</sup>	Diameter mm.	Number of legs	Weight / Silo kg.	Measurements, A x B mm.	Reinforcement mm.
FC 4	4	2.000	4	360	2.100 x 2.100	T 10 pr. 300
FC 6	6	2.000	4	395	2.100 x 2.100	T 10 pr. 300
FC 8	8	2.000	4	430	2.100 x 2.100	T 10 pr. 300
FC 13	13	2.400	4	520	2.500 x 2.500	T 10 pr. 300
FC 16	16	2.400	4	600	2.500 x 2.500	T 10 pr. 300
FC 21	21	2.400	4	660	2.500 x 2.500	T 10 pr. 300
FC 26	26	2.400	4	730	2.500 x 2.500	T 10 pr. 300
FC 32	32	2.400	4	900	2.500 x 2.500	T 10 pr. 300
FC 40	40	3.000	4	1.340	3.200 x 3.200	T 10 pr. 300
FC 45	45	3.000	4	1.380	3.200 x 3.200	T 10 pr. 300
FC 50	50	3.000	4	1.480	3.200 x 3.200	T 10 pr. 300
FC 60	60	3.000	4	1.760	3.200 x 3.200	T 10 pr. 300
FC 75	75	3.000	6	2.575	3.400 x 3.400	T 10 pr. 300
FC 90	90	3.000	6	2.910	3.400 x 3.400	T 10 pr. 300